



# NORMPACK CERTIFICATE

Registration number: 056 04 100 4878 40

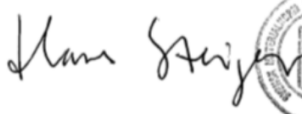

Valid until: 2026-04-17

DESCRIPTION	Company / address	Polynova Nissen AB Vretensborgsvägen 28 SE-126 30 Hägersten
	Trade Name (type and/or art.no)	HDPE FJ00952 - 00900, transparent, for conversion to FCM products of bag, sack, sheet, aprons, gloves,
	All layers in the material, starting with food contact layer	HDPE. Transparent unprinted, thickness 20 µm or less
	Substances with restrictions / SML	Zn
	Dual use substances	E470a
Functional barrier according to (EU) No 10/2011	No	

Assessed according to:	(EC) No 1935/2004 Framework regulation, (EU) No 10/2011 Plastics, as amended
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SUITABILITY	Evaluated and suitable for food types:	All food types
	Evaluated and suitable for time and temperature:	OM2 conditions: Long term storage at room temperature and below including hot fill.
	Single use / Repeated use	Single use
	Other restrictions and specifications	

TESTS / CALCULATIONS	Overall Migration	Overall migration has been performed on the whole construction to food simulants A:10% Ethanol, B:3% Acetic acid, D2:Veg.oil < 1% unsaponifiable matter, at conditions OMX 10 days 40°C. Results < 10 mg/dm <sup>2</sup>
	Specific migration	Specific migration has been performed on the whole construction by analysis. B:3% Acetic acid, (metals) at conditions 10 days 60°C.  Results < SML mg/kg Metals in Annex II of (EU) No 10/2011 < SML
	Set off	Not applicable
	Surface to volume	Surface to volume ratio applied 10 dm <sup>2</sup> per kg of food
	Organoleptic properties	Organoleptic properties have not been evaluated.

VERIFICATION	Examined by Normpack's secretariat, ensuring that the above material(s) / product(s) at the time of issue of the certificate is/are consistent with the material specific requirements in the Normpack Norm (see back page of certificate) and that a complete documentation does exist. The processor is responsible for fulfilling all legal requirements. This certificate is valid for two years provided that no changes are made in the composition of the material or in the relevant legal requirements. For verification of validity, contact normpack@ri.se.	2024-04-17
		  Hans Steijer



# NORMPACK

## THE NORMPACK NORM

amended 2023-08-09

- § 1. Materials and articles in contact with food shall meet the demands of Swedish or EU harmonized regulations, as amended:

Swedish regulations	EU-regulations - all materials	EU-regulations - specific materials
<a href="#">SFS 2006:804</a> <a href="#">SFS 2006:813</a> <a href="#">LIVSFS 2023:5</a> <a href="#">(Contact with Foods)</a>	<a href="#">(EC) 1935/2004 (Framework reg)</a> <a href="#">(EC) 2023/2006 (GMP)</a> <a href="#">(EC) 178/2002 (General Food Law)</a> <a href="#">(EC) 1333/2008 (Additives)</a> <a href="#">(EC) 1334/2008 (Flavourings)</a>	<a href="#">(EC) 450/2009 (A&amp;I packaging)</a> <a href="#">84/500/EEC (Ceramics)</a> <a href="#">2007/42/EC (Cellophane)</a> <a href="#">93/11/EEC (N-nitrosamine)</a> <a href="#">(EC) 1895/2005 (Epoxi)</a> <a href="#">(EU) 10/2011 (Plastic)</a> <a href="#">(EU) 2022/1616 (Recycled plastic)</a> <a href="#">(EU) 2018/213 (Plastic-BPA)</a>

- § 2. For materials not covered by Swedish or EU harmonized food contact material regulation, one of the following regulations should be used:

Warenwet	BfR	FDA
<a href="#">The Dutch Packaging and Food-Utensils Regulation (Warenwet), Netherland</a>	<a href="#">Empfehlungen des Bundesinstitutes für Risikobewertung (BfR), Germany. Recommendations on</a>	<a href="#">Code of Federal Regulations, Title 21 Food and Drugs, (FDA), USA §§ 174, 175, 176, 177, 178, 180, 181, 182, 184, 186 and 189</a>

- § 3. To ensure correct use, suppliers and purchasers throughout the value chain shall confer about the suitability of the material/article for the intended purpose.

- § 4. The transfer of constituents from the food contact material to food shall be assessed. If there is a limit regulating materials/articles, the following alternative methods are suggested to establish whether the material/article meets the demands:

- Worst case calculations
- Migration modelling
- Laboratory measurements

All in the Normpack Norm applicable laws and recommendations shall be applied in their latest updated version when issuing a certificate

Contact: [normpack@ri.se](mailto:normpack@ri.se) [www.normpack.se](http://www.normpack.se)

# Verifikat

Transaktion 09222115557515455531

## Dokument

**Normpack Certificate 056 04 100 4878 40**

Huvuddokument

2 sidor

*Startades 2024-04-17 15:07:35 CEST (+0200) av Hans Steijer (HS)*

*Färdigställt 2024-04-17 15:08:01 CEST (+0200)*

## Signerare

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*Signerade 2024-04-17 15:08:01 CEST (+0200)*

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